

# New Enzymes in Processed food

Ashish Sharma<sup>1</sup>, Gaurav Khurana<sup>2</sup>  
<sup>1,2</sup>Guru Kashi University, Talwandi Sabo

## Abstract

Handling in view of natural specialists might have the most profound roots in the food and feed industry. Notwithstanding this, cycle improvement, as well as the plan and execution of novel procedures, has been continually done, especially lately, since significant upgrades in catalyst designing and biocatalyst configuration have sped up the speed of such turns of events. This paper plans to introduce a current and brief outline of compound purposes in the food business, as well as headways made, to be specific in the space of tapping for more compelling biocatalysts through chemical screening, primary alteration, and immobilization. Compounds with worked on warm and functional solidness, worked on unambiguous movement, altered pH-action profiles, and expanded item explicitness, in addition to other things, are the objectives of designated improvements. Protein designing and chemical immobilization, as well as progressions in screening, have generally added to this. Because of advances in protein articulation and microbial cell culture, as well as the presentation of high-throughput techniques, the last option has fundamentally moved along. The ID and advancement of more viable biocatalysts has likewise benefited by extending screening to already unseen conditions (marine, temperature cruel circumstances). Parts of innovation are examined, however monetary issues are additionally momentarily talked about.

**Keywords:** Enzyme, food industry, Enzymes in Food Processing

## 1. Introduction

The expression "compound" comes from the Latin word "catalyst" and that signifies "in yeast." Enzymes are proteins delivered by living organic entities to accelerate a tremendous and various assortment of synthetic responses that are fundamental for endurance. To put it another way, they're profoundly specific natural impetuses. They assume a part in all parts of life, including DNA replication and record, protein blend, digestion, cell control, and sign transmission, which they do through kinases and phosphatases (Hunter, 1995). Myosin hydrolyzes adenosine triphosphate (ATP) to cause solid compression and furthermore moves freight around the cell as a component of the cytoskeleton (Berg et al., 2001). Chemicals are normally called after the response that they catalyze. The postfix 'ase' is commonly annexed to the name of the substrate (for instance, glucose-oxidase, a compound that oxidizes glucose) or the sort of response (for example a polymerase or isomerase for a polymearization or isomerization response). A portion of the proteins concentrated initially, like pepsin, rennin, and trypsin, are exemptions for this standard. The International Union of Biochemistry (IUB) laid out chemical classification rules, suggesting that compound names incorporate both the substrates followed up on and the sort of response finished. The IUB landing page has a ton of data about

terminology (IUB Homepage). Their ability to create very exact synthetic changes has expanded their utility in modern cycles.

### **Enzymes in Food Processing**

Compounds were first extricated from living cells in the 20th century, prompting enormous scope business fabricate and more extensive application in the food business. Today, the most significant wellspring of business proteins is microorganisms. In spite of the way that microorganisms don't have similar compounds as plants or creatures, they can for the most part produce a comparable chemical that will catalyze the vital cycle. Regular choice and conventional rearing methodologies have assisted catalyst makers with improving organisms for chemical creation. As of late, food biotechnology has extended to incorporate plant and creature cloning, as well as expanding investigation into hereditarily designed food sources (Agarwal and Sahu, 2014).

As a result of their capacity to work as impetuses, proteins have generally been urgent in food innovation, changing fundamental fixings into better food items. While working under gentle particle focus, temperature, and pH conditions, compounds' principle values incorporate substrate particularity (Ward and Moo-Young, 1988), synergist adequacy, and a rate increase in at least 1010 over synthetic responses (Burbaun et al., 1989). Chemicals can change and work on the utilitarian, dietary, and tactile parts of fixings and items, and thus, catalysts are utilized in the handling and creation of a wide scope of food items. The chemicals that can further develop one explicit unit activity of food creation are picked by a food technologist. These improvements remember supplanting milk for calf feed with fish protein hydrolysates (Diaz-Castaneda and Brisson, 1989), setting aside energy and cash underway cycles (Christiensen, 1989), and changing the utilitarian attributes of proteins (Christiensen, 1989). (Adler-Nissen et al., 1983). More compounds for food innovation are as of now created from exceptionally chose or hereditarily changed microorganisms refined in modern scale fermenters, as displayed in Table 1. Around 158 compounds were utilized in the food business, 64 chemicals in mechanical applications, and 57 catalysts in feedstuff, with 24 proteins utilized in three different modern areas. Hydrolytic proteins represent more than 75% of every single modern chemical. Carbohydrases, proteases, and lipases are the most famous compounds, representing over 70% of all deals.

### **Enzymes in Dairy industry**

As the world's biggest maker of milk, India's overflow supply of milk has provoked the food and dairy ventures to utilize biochemical and enzymatic techniques to transform fluid milk into esteem added items. Rennet was perhaps the earliest exogenous catalyst to be utilized in food handling, and it was utilized in the development of cheddar. Proteinases have tracked down new purposes in dairy innovation as of late, for example, speeding up cheddar aging, adjusting practical characteristics, and planning dietic items (IDF, 1990). Creature rennet (ox-like chymosin) is a milk-coagulating specialist regularly utilized in the dairy business to deliver top notch cheeses with great flavor and surface. Rennin coagulates milk in two phases, by enzymatic and non-enzymatic activity on milk protein (Bhoopathy, 1994)

**Enzymes in Bakery**

Innovation The development of the bread-production procedure was a turning point in mankind's set of experiences. With farming industrialization after the nineteenth century, bread's quality improved while its cost diminished; subsequently, white and rye bread turned into a product inside for all intents and purposes everybody's compass. The presentation of modern compounds into the baking system, where bread shop proteins structure a critical part of the business, was a huge element in the advancement of the baking business sector. Table 4 shows the worldwide baking and catalyst interest from 2000 to 2020, separated side-effect classifications. The chemicals market for prepared items is anticipated to develop from 420 million dollars in 2010 to 900 million dollars in 2020, while keeping up with its representativeness in this portion, which will go from 34.4 percent in 2010 to 35.7 percent in 2020. (The Freedonia Group, Inc ).

**Improving Biocatalysts: Beyond Screening**

In-vitro improvement of biocatalysts has been efficiently taken on, using the data acquired in sub-atomic science, high-throughput handling, and PC helped plan of proteins. The biochemical and atomic components overseeing the soundness of proteins from extremophiles have been the focal point of some concentrate in this field. Such data is likewise significant for protein designing of known catalysts, which means to further develop strength without forfeiting synergist action. With regards to the execution of modern cycles, further developing protein solidness is basic since it considers a decrease in how much catalyst used simultaneously. Since thermostability is administered by various short-and long-range communications, it very well may be expanded by making numerous amino corrosive replacements in a solitary freak, with the joined impacts ordinarily being almost added substance. The planned upgrades have tended to thermostability, yet in addition different properties, for example, broadening the pH range where the chemical is dynamic or bringing down the working temperature while keeping up with high action.

Protein designing should be possible utilizing two strategies.

1. The first is directed development of compounds through irregular mutagenesis and recombination, in which ecological variation is reproduced in-vitro in an impressively more limited period, fully intent on streamlining the ideal component. After each pattern of change, either an evaluating test for the surveyed trademark is done or specific strain is given to oversee the interaction's pathway. This methodology, which takes into consideration high throughput, has been broadly utilized chasing more productive biocatalysts. Coming up next are a few huge cases in the field of food and feed handling.
2. 2. The first is the improvement of the movement of *Thermotoga neapolitana*'s hyperthermostable glucose (xylose) isomerase at low temperatures and pH without thermostability debasement. The parent strain's protein is incredibly dynamic at 97°C, however just 10% of its movement stays at 60°C, and it requires an impartial pH for ideal activity. At the point when glucose isomerases from hyperthermophilic strains work in mesophilic

conditions, this example is regularly noticed. At 55-60°C and a marginally antacid pH, enormous scope glucose isomerization is done. The best pH (generally 7.0 to 9.0) and temperature (60 to 80°C) for glucose isomerization exhibited by the majority of the glucose isomerases utilized, along with process limit conditions, yields this mix of conditions. The last option is because of the improvement of side-effects and variety when the response is done at antacid pH and high temperatures. Subsequently, there's a great deal of interest in observing a chemical that can work at temperatures like those currently used yet at a lower pH. Sriprapundh and partners found that the freak glucose isomerase 1F1 had a 5-fold more noteworthy action at 60°C and pH 5.5 than the first *T. neapolitana* isomerase and was more thermostable than the wild kind isomerase. The triple 1F1 freak (V185T/L282P/F186S) requires almost a large portion of the enactment energy of the wild sort, taking into consideration high movement at low temperatures. The promising outcomes show that the procedure for acquiring a freak glucose isomerase that is cutthroat with those presently being used while likewise having the option to work in a somewhat acidic climate and at 60°C is sound.

3. 3. Thermostability of the maltogenic amylase from *Thermus* sp. IM6501, the amylosucrase from *Neisseria polysaccharea*, the glucoamylase from *Aspergillus niger*, a phytase from *Escherichia coli*, and a xylanase from *Bacillus subtilis* has been moved along. Amylases and glucoamylases are compounds that are utilized in starch handling, which typically includes temperatures above 60°C; in this way, expanding warm solidness without it is critical to decrease catalyst action. The liquefaction of starch is done at 105°C within the sight of  $\alpha$ -amylase, after which the emanating response stream should be cooled to 60°C to permit the utilization of glucoamylases. The objective of thermostable glucoamylases is to forestall, or possibly limit, the chilling stage. When contrasted with the wild kind, Wang and associates fostered a duplicate transformed compound (N20C, A27C, S30P, T62A, S119P, G137A, T290A, H391Y) with a 5.12 kJ mol<sup>-1</sup> expansion in the free energy of warm inactivation, bringing about the freak's superior warm dependability. Moreover, when freak and wild sort were looked at, explicit exercises and synergist efficiencies were unaltered. Kim and partners likewise found a duplicate changed amylase (R26Q, S169N, I333V, M375T, A398V, Q411L, P453L) with a 15°C higher ideal response temperature and a half-existence of around 170 minutes at 80°C, a temperature at which the wild-type ThMA was totally inactivated in under 1 moment. Nonetheless, one of the progressions liable for expanded warm soundness, M375T, found near the dynamic site, brought about a 23 percent decrease in unambiguous movement when contrasted with the wild sort. The amylosucrase created by Emond and associates was a twofold freak (R20C/A451T) that had a 10-fold longer half-life at 50°C than the wild-type catalyst. The freak was accounted for to be the just amylosucrase that could be utilized at 50°C. For sucrose centralizations of 600 mM, the freak protein empowered the blend of amylose chains two times the length of those got by the wild-type compound at 30°C. Thus, the freak empowered a technique with higher amylose chain yield (31 g L<sup>-1</sup>), lower defilement risk, further developed substrate and item dissolvability, and generally efficiency. By speeding up the breakdown of

phytate into myoinositol and inorganic phosphate, phytases are added to creature feeds to further develop phosphorus taking care of and lessen phosphorus discharge. Since feed pelleting is done at a high temperature (60 to 80°C), thermally stable compounds are required. Thermophile-delivered phytolases are certainly not a decent choice since they're idle at the physiological temperature of creatures. *E. coli* phytases, which are appealing for modern use on account of their acidic pH ideal, phytate particularity, and protection from pepsin processing, were accordingly adjusted to work on their warm security without undermining their dynamic qualities. Subsequently, freaks with a 20 percent increment in thermostability at 80°C and a 50 to 150 percent improvement in general synergist productivity (k<sub>feline</sub>, turnover number/K M, Michaelis consistent) were created when contrasted with the wild kind. There were no significant changes in the pH movement profile, however a few freaks with a K46E transformation showed a drop in action at pH 5.0. The cleavage of 1,4 linkages in xylan polymers is catalyzed by xylanases. Accordingly, these proteins can be utilized in the development of batter, baking, preparing, and creature feed. At the point when they contain oats (like grain, maize, rye, or wheat) or cereal side-effects, xylanases help in the breakdown of plant cell dividers, permitting creatures to more readily retain plant supplements and increment feed utilization and development rate. Also, utilizing xylanases decreases the consistency of xylan-containing consumes less calories. The plan of business feed oftentimes includes methodology at high temperatures, as alluded to for phytases. Xylanases included to the plans should accordingly have the option to endure these temperatures while as yet showing high movement at around 40°C, which is the temperature in a creature's digestive tract. In any case, most xylanases become latent at temperatures above 60°C, requiring the improvement of warm security. Miyazaki and partners made a triple-freak xylanase (Q7H, N8F, and S179C) that stayed dynamic for 2 hours at 60°C, though the wild-type protein was inactivated quickly. In contrast with the wild-type compound, the transformation brought about a 10°C ascent in the ideal temperature for response and expanded action at higher temperatures at the expense of diminished action at lower temperatures.

4. Thermostability of maltogenic amylase from *Thermus* sp. IM6501, amylosucrase from *Neisseria polysaccharea*, glucoamylase from *Aspergillus niger*, phytase from *Escherichia coli*, and xylanase from *Bacillus subtilis* has been moved along. Amylases and glucoamylases are compounds that are utilized in starch handling, which typically includes temperatures above 60°C; in this manner, expanding warm security without it is critical to bring down catalyst action. Within the sight of - amylase, starch liquefaction is done at 105°C, after which the profluent response stream should be cooled to 60°C to permit glucoamylases to be utilized. The objective with thermostable glucoamylases is to forestall, or possibly limit, the chilling stage. When contrasted with the wild sort, Wang and colleagues found that a duplicate transformed catalyst (N20C, A27C, S30P, T62A, S119P, G137A, T290A, H391Y) had a 5.12 kJ mol<sup>-1</sup> expansion in the free energy of warm inactivation, bringing about better warm soundness. Likewise, when freak and wild sort were looked at, explicit exercises and reactant efficiencies were unaltered. Kim and associates likewise found an increase changed amylase (R26Q, S169N, I333V,

M375T, A398V, Q411L, P453L) with an ideal response temperature 15°C higher than the wild-type and a half-existence of 170 minutes at 80°C, a temperature at which the wild-type ThMA was completely inactivated in under 1 moment. In any case, one of the progressions essentially answerable for worked on warm steadiness, M375T, found adjoining the dynamic site, brought about a 23 percent decrease in unambiguous movement when contrasted with the wild sort. Emond and associates made a twofold freak (R20C/A451T) amylosucrase that had a 10-overlay longer half-life at 50°C than the wild-type protein. Truth be told, it was expressed that the freak was the just amylosucrase that could be utilized at 50°C. For sucrose convergences of 600 mM, the freak protein had the option to deliver amylose chains two times the length of the wild-type chemical at 30°C. Because of the change, a methodology with higher amylose chain yield (31 g L<sup>-1</sup>), lower defilement risk, further developed substrate and item solvency, and generally speaking efficiency was created. By supporting the hydrolysis of phytate into myoinositol and inorganic phosphate, phytases are added to creature feeds to further develop phosphorus admission and diminish phosphorus discharge. Since feed pelleting is done at high temperatures (60-80°C), thermally stable catalysts are required. Thermophile-delivered phytases are ineffectual on the grounds that their movement is negligible at physiological temperatures. Due to their acidic pH ideal, phytate selectivity, and protection from pepsin absorption, *E. coli* phytases were altered to further develop their hotness soundness without forfeiting their active properties. Therefore, freaks with a 20 percent increment in thermostability at 80°C and a 50 to 150 percent improvement in general reactant effectiveness ( $k_{\text{feline}}$ , turnover number/ $K_M$ , Michaelis consistent) comparative with the wild sort were created. Despite the fact that there were no significant changes in the pH action profile, a few freaks with a K46E transformation showed a lessening in movement at pH 5.0. In xylan polymers, xylanases speed up the breaking of 1,4 linkages. Therefore, these proteins can be utilized to make mixture, prepare bread, brew lager, and make creature feed. At the point when the last option contain cereals (like grain, maize, rye, or wheat) or oat results, xylanases help in the breakdown of plant cell dividers, permitting creatures to more readily ingest plant supplements and increment feed utilization and development rate. Xylanases likewise help to diminish the consistency of xylan-containing abstains from food. The plan of business feed as often as possible includes high-temperature techniques, as depicted for phytases. Accordingly, xylanases added to plans should have the option to endure these conditions while as yet showing high movement at around 40°C, which is the temperature in a creature's colon. Most xylanases, nonetheless, are delivered inert at temperatures above 60°C, requiring the advancement of thermally stable xylanases. Miyazaki and associates made a triple-freak xylanase (Q7H, N8F, and S179C) that stayed dynamic for 2 hours at 60°C, though the wild-type protein was inactivated in only 5 minutes. In contrast with the wild-type compound, the transformation brought about a 10°C ascent in the ideal temperature for response and expanded movement at higher temperatures, though to the detriment of lower action.

**Other examples can be found elsewhere.**

- The subsequent technique stresses the utilization of sensible pinpoint changes in at least one amino acids, where these alterations are projected to bring about an upgrade in the designated catalyst work. The proposed changes depend on the developing assemblage of data about the construction and

elements of compounds. Bioinformatics, which gives information on amino-corrosive penchants and protein arrangements, is the essential wellspring of data on this theme. The age of summed up rules expecting the impact of changes on compound attributes is empowered by sufficient information handling. Atomic potential capacities are likewise utilized, which, once applied, permit the impact of modifications in chemical design to be anticipated. A new audit of computational apparatuses for catalyst designing was distributed. Protein designing through atomic reproductions requires underlying data from the normal catalyst, which is best gotten by crystallography or NMR. Otherwise, a model is made utilizing homologous groupings from realized compound constructions. In coordinated advancement, computational devices are likewise welcome as an instrument for improved driving arbitrary mutagenesis. At long last, this strategy is placed into impact by making a site-coordinated freak in which certain amino acids are supplanted with those recommended by the displaying results. Relevant instances of this technique in the food and feed it are given to handle enterprises. These for the most part endeavor to increment warm security or potentially reactant effectiveness, as well as shift the pH/temperature range in which the catalyst is dynamic objectives that were at that point referenced while talking about instances of chemical adjustments utilizing irregular mutagenesis.

1. 1. The thermostability of recombinant glucose (xylose) isomerase from *Actinoplanes missouriensis* and glucose (xylose) isomerase from *Streptomyces diastaticus*, as well as amylases from *Bacillus* spp. what's more, glucoamylase from *Aspergillus awamori*, has been moved along. When contrasted with the ordinary compound, the freak isomerase from *A. missouriensis* showed worked on warm security as well as further developed solidness at various pH levels, without any progressions in synergist qualities. When contrasted with the regular sort, the twofold freak isomerase (G138P, G247D) had a 2.5-overlap expansion in half-life and a 45 percent increment in unambiguous action. Expanded sub-atomic firmness because of the consideration of a proline in the turn of an irregular curl was ascribed to such attributes. Declerck and partners found that amylases with a few changes have further developed heat steadiness. This worth was all around as high as 106°C, contrasted with 83°C for the wild-type strain, in light of the temperature at which amylase starting action is brought down by half briefly hatching. Besides, there was no adjustment of reactant action because of the warm adjustment. Lin and collaborators' examinations on amylase freaks from *Bacillus* sp. strain TS-23 underscored the significance of E219 for the protein's hotness soundness. Liu and Wang's freak glucoamylases permitted them to decide the significance of different intermolecular cooperations in the warm solidness of these proteins. The incorporation of disulfide bonds at an exceptionally adaptable region of the protein's polypeptide chain, as well as the presentation of more hydrophobic buildups balanced out - helices, brought about thermostable catalysts. Information procured additionally uncovered that mutagenesis should be finished with wariness to try not to upset the hydrogen bond and salt linkage network in the reactant center, as this could bring about a drop in unambiguous action and generally synergist proficiency.

2. 2. The second model features the improvement of the pH-movement profile and thermostability of *A. niger* phytase. This was achieved by consolidating various transformations that brought about freaks that were very dynamic at pH 3.5. It was along these lines conceivable to complete productive activities in the stomachs of straightforward tolerated creatures, where phytate hydrolysis generally happens at a pH of around 3.5 and the wild kind was fruitless. Moreover, the freaks' hydrolytic movement at pH 3.5 was almost 1.5 times that of the parent at pH 5.5, which was the last's ideal. In contrast with the wild sort, freaks have expanded remaining movement following hatching at 70 to 100°C. The discoveries show that combined expansions in pH action and thermostability can be accomplished in this phytase through transformation.

3. The modification of the temperature-and pH-action profiles of the l-arabinose isomerase from *Bacillus stearothermophilus* US100 is featured in the third case. In vivo, l-arabinose isomerases catalyze the change of l-arabinose to l-ribulose, however they likewise convert d-galactose to d-tagatose in vitro. Since its flavor and pleasantness are like sucrose, yet its caloric substance is only 30% of sucrose's, the later keto-hexose is utilized as a low-calorie mass sugar. Notwithstanding the way that different thermostable l-arabinose isomerases have been distinguished and portrayed, most of them have a soluble pH ideal. With regards to modern applications, this has something very similar side-effect and variety age issues as when arbitrary change of glucose isomerases was examined. Subsequently, catalysts that can isomerize l-arabinose in an acidic climate and at a low temperature of 60 to 70°C are required by and by. The utilization of divalent particles, which settle isomerases at high temperatures, is in like manner precluded while working inside the last temperature range. Rhimi and associates made two separate freaks, one with the N175H change and the other with the Q268K transformation. When contrasted with the wild kind, this brought about a more extensive ideal temperature scope of 50 to 65°C and further developed acidic media steadiness. Inside a pH scope of 6.0 to 7.0 and a temperature scope of 50-65°C, a planned twofold freak including the two changes showed brilliant action. This arrangement of functional conditions is in accordance with the ideal results, showing that the pH-movement profile and thermostability of l-arabinose isomerase are both free and viable. Accomplishing combined enhancements in the two properties in a similar enzyme was accordingly possible. In the earlier model, which was devoted to a freak phytase, a comparative example was seen.

The two methodology are not fundamentally unrelated, and techniques for protein designing can join both.

When the best compound has been recognized, it tends to be appropriately ready for ideal cycle coordination. Protein immobilization is one of the most broadly thought about ways for such definition.

## **Conclusion**

The work of proteins in the food business is a deeply grounded work on, attributable to the explicitness of catalyst activity as well as their green, naturally harmless person. As recently expressed, chemicals are presently utilized in an assortment of food items and cycles, with new applications being presented consistently. The utilization of compounds as proficient biocatalysts that demonstration in moderate conditions leads in critical reserve funds in assets like energy and the climate. Proof obviously uncovers that zeroed in research endeavors are attempted consistently to work on the viability and variety of natural specialist applications. These endeavors have been secured in interesting strategies for the plan of new/further developed biocatalysts that are more steady, less reliant upon metal particles, and less helpless against inhibitory specialists and cruel ecological circumstances while safeguarding or advancing novel exercises. This is particularly significant in the food business since it takes into account further developed execution under functional settings that diminish the gamble of microbial defilement. Immobilization of catalysts has been a critical supporting strategy in making these proteins reasonable for food use while additionally taking into consideration the improvement of their reactant properties. Regardless of the advances in this area, there is as yet an absence of a bunch of all around pertinent guidelines for choosing the transporter and procedure of catalyst immobilization. Catalyst innovation can possibly help numerous food areas beat the difficulties they will look from now on, particularly in a world with a quickly developing populace and numerous regular assets approaching fatigue.

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